Permatex. Inc. 10 Columbus Blvd. Hartford, CT 06106 USA **Telephone: 1-87-Permatex** (877) 376-2839 Emergency: 800-255-3924 International Emergency: 813-248-0585

Material Safety Data Sheet

1. PRODUCT IDENTIFICATION

Product Name: Item No: **Product Type:**

81160 Silicone

26BR HIGH TEMP RTV RED SILICONE GASKET MAKER 3 OZ

2. COMPOSITION/INFORMATION ON INGREDIENTS				
Ingredient	Weight Percent	ACGIH TLV:	OSHA PEL:	
POLY (DIMETHYLSILOXANE), HYDROXY TERMINATED 70131-67-8	>60	Not Listed	Not Listed	
AMORPHOUS SILICA 7631-86-9	5-15	10 mg/m³ TWA	6 mg/m³ TWA	
DISTILLATES (PETROLEUM), HYDROTREATED MIDDLE 64742-46-7	1-10	5 mg/m³ TWA (oil mist)	5 mg/m³ PEL (oil mist)	
IRON OXIDE 1309-37-1	1-10	5 mg/m ³ TWA (dust and fume, as Fe)	10 mg/m³ TWA	
ETHYLTRIACETOXYSILANE 17689-77-9	1-10	Not Listed	Not Listed	
METHYLTRIACETOXYSILANE 4253-34-3	1-10	Not Listed	Not Listed	
POLYDIMETHYLSILOXANE 63148-62-9	1-10	Not Listed	Not Listed	
TITANIUM DIOXIDE 13463-67-7	1-10	10 mg/m ³ TWA ACGIH	15 mg/m ³ TWA (total dust)	
ACETIC ACID 64-19-7	****	10 ppm TWA; 25 mg/m ³ TWA	10 ppm TWA; 25 mg/m ³ TWA	

3. HAZARDS IDENTIFICATION

Toxicity:

May cause eye and skin irritation. May irritate lips, gums, tongue, mouth, nose and throat. ****When this product is exposed to moisture, acetic acid may be formed. May irritate respiratory system upon frequent or prolonged use. Note: This product does not contain microcyrstalline silica. Eye and skin contact, ingestion, inhalation

Primary Routes of Entry: Signs and Symptoms of Exposure:

Acetic acid produced during curing irritates eves, nose and throat.

Ingredient	Weight Percent	NTP	ACGIH Carcinogens	IARC
AMORPHOUS SILICA 7631-86-9	5-15			Group 3 Monograph 68, 1997
IRON OXIDE 1309-37-1	1-10		A4 - Not Classifiable	Group 3, Supplement 7 1987; Monograph 1 1972
TITANIUM DIOXIDE 13463-67-7	1-10	male rat-negative, female rat-negative, male mice-negative, female mice-negative	A4	Group 2B; Vol 93,2006; Vol 47,1989

Medical Conditions Recognized as Being Aggravated by Exposure:

Methyltriacetoxysilane: Eye, skin and pulmonary disorders.

4. FIRST AID MEASURES

Ingestion: Inhalation: Rinse mouth. If swallowed, DO NOT induce vomiting. Keep individual calm. Obtain medical attention. Move to fresh air in case of accidental inhalation of vapours. Oxygen or artificial respiration if needed. Obtain medical attention.

Wipe off paste with paper towel or cloth. Wash off with soap and water. If skin irritation persists, call a physician.

Skin Contact:

Eye Contact:

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

5. FIRE FIGHTING MEASURES

 Flash Point (°F/C):
 More than 200 degrees F. Method: Tag Closed Cup

 Recommended Extinguishing Media:
 Carbon Dioxide, Dry Chemicals, Foam.

 Special Fire-Fighting Procedures:
 Water spray may be ineffective on flames but should be used to keep fire-exposed containers cool.

 Hazardous Products of Combustion:
 Acetic acid, Formaldehyde, Silica fume, Oxides of nitrogen, Oxides of carbon, Oxides of sulfur, Metal oxide fumes

 Unusual Fire/Explosion Hazards:
 None.

 Lower Explosive Limit:
 Acetic acid: 4%

Acetic acid: 19.9% @ 200 degrees F.

6. ACCIDENTAL RELEASE MEASURES

Spill Procedures:

Upper Explosive Limit:

Wipe or scrape up spill material. Maintain good ventilation for large spills. Place scrap material in a wellventilated area and allow to cure to rubber. Clean up spills thoroughly as residue is slippery.

7. HANDLING AND STORAGE

Storage: Handling: Store away from water or moisture. Keep away from oxidizers. Avoid contact with skin and eyes. Do not wear contact lenses. Use only in a well ventilated area. Do not take internally.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eyes:	Safety glasses
Skin:	Neoprene or nitrile gloves recommended.
Ventilation:	General; local exhaust ventilation as necessary to control any air contaminants to within their exposure limits (or to the lowest feasible levels when limits have not been established) during the use of this product.
Respiratory Protection:	Not required under normal use. An approved respirator (i.e. NIOSH, etc.) should be worn when exposures are expected to exceed the applicable limits.
Comments:	When heated to temperatures above 300 degrees F. in the presence of air, this product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Safe handling conditions may be maintained by keeping vapor concentrations below the OSHA permissible limit for formaldehyde.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Red paste
Odor:	Acetic acid
Boiling Point:	Not applicable, polymeric material
pH:	Does not apply
Solubility in Water:	Polymerized
Specific Gravity:	1.0
VOC Content(Wt.%):	3.0% by weight; 0.25 lb/gal; 30 g/l
Vapor Pressure:	10 mm Hg @ 80 degrees F.
Vapor Density (Air=1):	Not Determined
Evaporation Rate:	Not Determined

10. STABILITY AND REACTIVITY

Chemical Stability: Hazardous Polymerization: Incompatabilities: Conditions to Avoid: Hazardous Products of Combustion: Stable at normal conditions Will not occur. Polymerized by contact with moisture. Acetic acid liberated. Exposure to moisture Acetic acid, Formaldehyde, Silica fume, Oxides of nitrogen, Oxides of carbon, Oxides of sulfur, Metal oxide fumes

11. TOXICOLOGICAL INFORMATION

See Section 3

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended Method of Disposal:Disposal should be made in accordance with federal, state and local regulations.US EPA Waste Number:NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49CFR 172)

Domestic Ground Transport

DOT Shipping Name:	Unrestricted		
Hazard Class:	None		
UN/ID Number:	None		
Marine Pollutant:	None		

Proper Shipping Name:	Not regulated
Class or Division:	None
UN/NA Number:	None

IMDG

Proper Shipping:	Unrestricted
Hazard Class:	None
UN Number:	None

15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical.

NONE

CALIFORNIA PROP 65:

No California Prop 65 chemicals are known to be present at or above the No Significant Risk Level.

TSCA Inventory Status:

Listed on Inventory: YES All components of this product are listed (or exempt) on the EPA TSCA inventory.

16. OTHER INFORMATION

Estimated NFPA Rating:HEALTH 2, FLAMMABILITY 1, REACTIVITY 0Estimated HMIS Classification:HEALTH 2, FLAMMABILITY 1, PHYSICAL HAZARD 0NFPA is a registered trademark of the National Fire Protection Assn.HMIS is a registered trademark of the National Paint and Coatings Assn.

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