

SAFETY DATA SHEET

1. Identification

Product identifier	TE-KA Formula B	
Other means of identification		
SKU#	RM341H	
Recommended use	Not available.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/	Distributor information	
Manufacturer		
Company name	ITW Performance Polymers	
Address	130 Commerce Drive	
	Montgomeryville, PA 18936	
	United States	
Telephone	Customer Service	215-855-8450
Website	www.itwperformancepolymers.com	
E-mail	Not available.	
Contact person	EHS Department	
Emergency phone number	CHEMTREC	800-424-9300
	International	703-527-3887

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word	Warning
Hazard statement	Causes skin irritation. Causes serious eye irritation.
Precautionary statement	
Prevention	Wash thoroughly after handling. Wear eye protection/face protection. Wear protective gloves.
Response	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	20% of the mixture consists of component(s) of unknown acute inhalation toxicity. 20% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 20% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Phosphoric Acid		7664-38-2	10 - 30
Other components below report	table levels		< 90
*Designates that a specific chemic	al identity and/or percentage of composition has	s been withheld as a trade see	cret.
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if symptoms	s develop or persist.	
Skin contact	Remove contaminated clothing. Wash with ple medical advice/attention. Wash contaminated		irritation occurs: Get
Eye contact	Immediately flush eyes with plenty of water for present and easy to do. Continue rinsing. Get		
Ingestion	Rinse mouth. Get medical attention if symptor	ns occur.	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include s vision. Skin irritation. May cause redness and		lling, and blurred
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and trea Symptoms may be delayed.	at symptomatically. Keep victir	n under observation.
General information	Ensure that medical personnel are aware of the protect themselves.	ne material(s) involved, and ta	ke precautions to
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbo	on dioxide (CO2).	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as thi	s will spread the fire.	
Specific hazards arising from the chemical	During fire, gases hazardous to health may be	e formed.	
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full pr	otective clothing must be worr	n in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do s	o without risk.	
Specific methods	Use standard firefighting procedures and cons	sider the hazards of other invo	lved materials.
General fire hazards	No unusual fire or explosion hazards noted.		
6. Accidental release meas	sures		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep peo appropriate protective equipment and clothing or spilled material unless wearing appropriate Local authorities should be advised if significa protection, see section 8 of the SDS.	during clean-up. Do not touch protective clothing. Ensure ac	damaged containers lequate ventilation.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is possible. Absorb in vermiculite, dry sand or earecovery, flush area with water.		
	Small Spills: Wipe up with absorbent material remove residual contamination.	(e.g. cloth, fleece). Clean surf	ace thoroughly to
	Never return spills to original containers for re	-use. For waste disposal, see	section 13 of the SDS
Environmental precautions	Avoid discharge into drains, water courses or	onto the ground.	
7. Handling and storage			
Precautions for safe handling	Avoid contact with eyes, skin, and clothing. Av ventilation. Wear appropriate personal protect practices.		
Conditions for safe storage, including any incompatibilities	Store in original tightly closed container. Store of the SDS).	away from incompatible mate	erials (see Section 10
8. Exposure controls/pers	onal protection		

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value
Phosphoric Acid (CAS 7664-38-2)	PEL	1 mg/m3
US. ACGIH Threshold Limit	Values	
Components	Туре	Value
Phosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3
	TWA	1 mg/m3
US. NIOSH: Pocket Guide to	Chemical Hazards	
Components	Туре	Value
Phosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3
	TWA	1 mg/m3
ological limit values	No biological exposure limits noted	for the ingredient(s).
propriate engineering ntrols	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.	
dividual protection measures, Eye/face protection	such as personal protective equip Face shield is recommended. Wear	nent safety glasses with side shields (or goggles).
Skin protection		
Hand protection	Wear appropriate chemical resistan	t gloves.
Other	Wear appropriate chemical resistan	t clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.	
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.	
eneral hygiene nsiderations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.	
Physical and chemical p	properties	
opearance	Liquid.	
Physical state	Liquid.	
Form	Liquid.	
Color	Pale green	
lor	Slight.	
lor threshold	Not available.	
ł	Not available.	
elting point/freezing point	108.23 °F (42.35 °C) estimated	
tial boiling point and boiling nge	415.4 °F (213 °C) estimated	
ash point	Not available.	
aporation rate	Not available.	
ammability (solid, gas)	Not applicable.	

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.00001 hPa estimated
Vapor density	Not available.

Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.83 g/cm3 estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	1.83 estimated
10. Stability and reactivity	
Depativity	The product is stable and per reactive under normal conditions of use, storage and transport

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity	Not known.	
Components	Species	Test Results
Phosphoric Acid (CAS 7664-38-2)	
Acute		
Dermal		
LD50	Rabbit	2740 mg/kg
Oral		
LD50	Rat	1530 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitizatio	n	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate proc mutagenic or genotoxic.	duct or any components present at greater than 0.1% are
Carcinogenicity	Not classifiable as to carcinogen	icity to humans.
IARC Monographs. Overall	Evaluation of Carcinogenicity	
Not listed.		

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.This product is not expected to cause reproductive or developmental effects.Reproductive toxicityNot classified.Specific target organ toxicity-
repeated exposureNot classified.Specific target organ toxicity-
repeated exposureNot classified.Aspiration hazard
Chronic effectsNot an aspiration hazard.Prolonged inhalation may be harmful.Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Phosphoric Acid (CAS 7664-38-2) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Not listed.		
SARA 311/312 Hazardous chemical	Yes	
Classified hazard categories	Skin corrosion or irritat Serious eye damage o	
SARA 313 (TRI reporting) Not regulated.		
ner federal regulations		
Clean Air Act (CAA) Section	n 112 Hazardous Air Pol	lutants (HAPs) List
Not regulated.		
Clean Air Act (CAA) Section	n 112(r) Accidental Relea	ase Prevention (40 CFR 68.130)
Not regulated.		
Not regulated. Safe Drinking Water Act (SDWA)	Not regulated.	
Safe Drinking Water Act (SDWA)	C C	and Safety in the Flavor Manufacturing Workplace
Safe Drinking Water Act (SDWA)	ces Respiratory Health a	and Safety in the Flavor Manufacturing Workplace High priority
Safe Drinking Water Act (SDWA) FEMA Priority Substan	ces Respiratory Health a	

is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Phosphoric Acid (CAS 7664-38-2)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Toxic Chemical Substances (TCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-18-2013
Revision date	01-31-2018
Version #	04
HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 2 Flammability: 1 Instability: 0

Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision information	Product and Company Identification: Product and Company Identification Hazard(s) identification: Hazard(s) not otherwise classified (HNOC) Accidental release measures: Personal precautions, protective equipment and emergency procedures Accidental release measures: Methods and materials for containment and cleaning up Handling and storage: Conditions for safe storage, including any incompatibilities Ecological information: Persistence / degradability Regulatory information: California Proposition 65 Other information, including date of preparation or last revision: Disclaimer