

Removal of SNAD® Fasteners attached with 3M™ VHB™ Tape



Technical Bulletin

May 2011

Equipment Required:

1-1/2" or larger Plastic Putty Knife or a similar non-marring thin edge tool

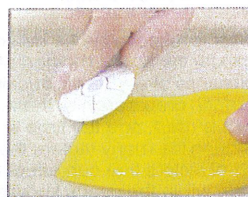
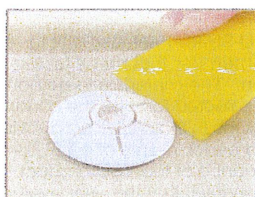
Optional:

Gum Eraser

Commercial adhesive remover/cleaner

Step 1 - How to disengage the SNAD Fastener Body from the VHB Tape:

- Insert a putty knife or non-marring tool between the SNAD Fastener Body and the VHB Tape,

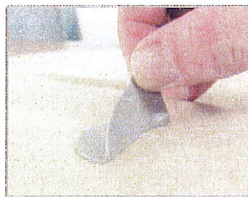
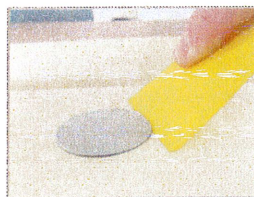


If the SNAD Fastener Body separated from the VHB Tape proceed to Step 2

If the SNAD Fastener Body and the VHB Tape separated from the substrate proceed to Step 3

Step 2 - How to disengage the VHB Tape from the Substrate:

- Insert a putty knife or tool to pry between the VHB Tape and the Substrate Surface to loosen the adhesive
- Pull back slowly at less than a 90° angle, continue pressure until VHB Tape has dislodged from Substrate



Step 3 - Removal of the VHB Tape adhesive and/or residue:

- Using the putty knife, non-marring tool edge to scrape or Gum Eraser to rub off the remaining adhesive from the surface.
- Use 3M™ Citrus Based cleaner or other commercial adhesive removers can be utilized to remove any remaining residue.

Note: Follow solvent manufacturer's precautions and directions for using any cleaners.



Attaching SNAD® Fasteners with 3M™ Primer 94

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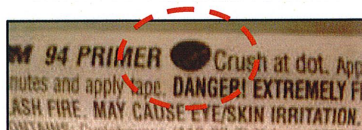
Adhesion Promoter of 3M™, VHB™ tapes - For Plastic, Metal, Glass, etc.

NOTES:

- Use in an open, well ventilated area, and be very careful with exposure to a heat source or to open flames.
- Can be removed with isopropyl alcohol.
- See 3M™ website solutions.3m.com for MSDS or information not shown.

Step 1 – Prepare Primer

- a) Break the tube. (Press on the black dot on the side)



Step 2 – Application

- a) Simply "paint" the spot.



Step 3 – Primer Cure Time

- a) Allow the primer to completely dry for 5 minutes.

Step 4 – Apply the SNAD Fastener.



- a) Use isopropyl alcohol or 3M™ Citrus Based cleaner or another commercial adhesive remover to remove any remaining primer residue.

Note: Follow solvent manufacturer's precautions and directions for using any cleaners.

Step 5 – SNAD Fastener Cure Time

- a) Allow 72 hour dwell time before use.