4000 Mk2 Wheel Drive
Service Manual

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ST4000+ Wheel Pilot System
(including compass and control unit)
E12053, ST4000+ Wheel Pilot System

4000 Mk2 Wheel Drive only
E12093, 4000 Mk2 Wheel Drive Unit

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Chapter 1: Introduction

This manual explains the service and maintenance procedures for the Raymarine 4000 Mk2 wheel drive unit.

Note: For information about servicing the ST4000+ control unit and fluxgate compass, refer to the ST4000 Plus Autopilots Service Manual (83115-3).

1.1. Wheel drive functional test

![Flowchart diagram]

- Start
  - Remove front cover and visually inspect unit
    - OK: Change damaged components
    - No: Next step
  - Rotate drive ring by hand with clutch disengaged
    - OK: Next step
    - No: Change damaged components
  - Check drive ring rotates freely and belt does not drag
    - OK: Next step
    - No: Change as necessary
  - Check resistance across motor connector pins is approximately 1 to 2 ohms
    - OK: Next step
    - No: Check wiring and connector
        - OK: Next step
        - No: Change as necessary
        - Next step: Check motor
          - OK: Next step
          - No: Change as necessary
  - Connect power supply (see below)

- Switch on. With clutch engaged, check drive ring moves and current is less than 2 A
  - OK: Next step
  - No: Change/adjust as necessary
  - Next step: Check gears, belt tension, eccentrics, drive lever, motor
    - OK: Drive unit OK. End of test.
    - No: Change/adjust as necessary

- Reverse polarity of supply
  - Switch on. Check drive ring moves in opposite direction to that of first test and current is less than 2 A
    - OK: Next step
    - No: Change/adjust as necessary
    - Next step: Restrain drive ring rotation until 6.5 A is obtained. Check that belt does not slip.
      - OK: Next step
      - No: Change/adjust as necessary

- Check gears, belt tension, eccentrics, drive lever, motor
  - OK: Next step
  - No: Change/adjust as necessary

- Restrain drive ring rotation until 6.5 A is obtained. Check that belt does not slip.
  - OK: Next step
  - No: Change/adjust as necessary

Check motor
- Switch on. With clutch engaged, check drive ring moves and current is less than 2 A
  - OK: Drive unit OK. End of test.
  - No: Change/adjust as necessary

Power Supply Diagram
- PSU 12 V 15 A
- 12 A Fuse/CB
- Switch
## Chapter 2: Main Parts and Spares

### 2.1. Spares for 4000 Mk2 wheel drive

<table>
<thead>
<tr>
<th>Item</th>
<th>Spare/Accessory</th>
<th>Part No.</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Front cover</td>
<td>A18074</td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Front cover</td>
<td></td>
<td></td>
</tr>
<tr>
<td>24</td>
<td>Back cover</td>
<td>A18075</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>Drive ring</td>
<td>A18076</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Clutch lever</td>
<td>A18077</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Clutch lever</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>M5 x 30 mm screw</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Clutch ratchet knob</td>
<td>A18078</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>Ratchet knob</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>M5 x 30 mm screw</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Support plate</td>
<td>A18079</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>M5 x 8 mm screw (x2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Torque restraint (pedestal bracket)</td>
<td>A18080</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Torque restraint</td>
<td></td>
<td>Not illustrated on exploded view</td>
</tr>
<tr>
<td></td>
<td>No 10 x ¾ inch screw (x4)</td>
<td></td>
<td>Not illustrated on exploded view</td>
</tr>
<tr>
<td></td>
<td>4 mm drill bit</td>
<td></td>
<td>Not illustrated on exploded view</td>
</tr>
<tr>
<td></td>
<td>Wheel drive unit</td>
<td>A18081</td>
<td>Entire wheel drive assembly</td>
</tr>
<tr>
<td>4</td>
<td>Drive belt</td>
<td>A18083</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Clutch kit</td>
<td>A18084</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>Clutch eccentric</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Clutch roller</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>M5 x 30 mm screw</td>
<td></td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>Ball bearings (x21)</td>
<td>A18085</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Bearing cage (x3)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>18</td>
<td>Motor</td>
<td>A18086</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>Machined pulley</td>
<td>A18087</td>
<td></td>
</tr>
<tr>
<td>23</td>
<td>Gearbox</td>
<td>A18088</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Single spoke clamp</td>
<td>A18089</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Spoke clamp</td>
<td></td>
<td>Not illustrated with exploded unit</td>
</tr>
<tr>
<td></td>
<td>16 mm spoke clamp insert</td>
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<td>Not illustrated with exploded unit</td>
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<tr>
<td></td>
<td>12 mm spoke clamp insert</td>
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<td>M5 x 16 mm screw</td>
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<td>Not illustrated with exploded unit</td>
</tr>
<tr>
<td></td>
<td>3 mm allen key</td>
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<td>Not illustrated with exploded unit</td>
</tr>
<tr>
<td>14</td>
<td>Collar nut</td>
<td>A18092</td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>Rubber cap</td>
<td></td>
<td></td>
</tr>
<tr>
<td>19</td>
<td>Motor clamp</td>
<td></td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>O-ring</td>
<td></td>
<td></td>
</tr>
<tr>
<td>21</td>
<td>Loom plug assembly</td>
<td></td>
<td></td>
</tr>
<tr>
<td>22</td>
<td>Gasket</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Power cable</td>
<td>A18061</td>
<td>Not illustrated with exploded unit</td>
</tr>
<tr>
<td></td>
<td>4.5 m (15 ft) cable with plug at one end and connector spades at the other</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
2.2. 4000 Mk2 wheel drive – exploded view

4000 Mk2 Wheel Drive

1  Front cover
2  Support plate screw
3  M5 x 8 mm (x2)
4  Drive belt
5  M5 x 30 mm (x2)
6  Clutch lever
7  Clutch lever
8  Clutch eccentric (x2)
9  Clutch ratchet knob
10 Bearing cage (x3)
11  Drive ring
12  Ball bearing (x21)
13  Machined pulley
14  Cellar nut
15  Rubber cap
16  Motor tube
17  Motor sleeve
18  Motor
19  Motor clamp
20  O-ring
21  Motor loom
22  Seal
23  Gearbox
24  Back cover

Torque: 12 lb.in (1.4 Nm)
Chapter 3: Disassembly and Reassembly

Note: The numbered parts in the following instructions refer to the annotations on the exploded views.

3.1. Tools required

To assemble/disassemble the 4000 Mk2 wheel drive unit you will need a 3 mm allen key.

3.2. Disassembly

Remove the wheel drive from the wheel and release the clutch, then complete these steps:

Support plate and drive belt
1. Remove the front cover (1) by pulling it away from the back cover.
2. Remove the support plate:
   • unscrew and remove the 2 support plate screws (2)
   • lever the support plate (3) away from the back cover
3. Remove the drive belt:
   • lever the drive belt (4) up and over the machined pulley (13)
   • remove the drive belt from the drive ring (11)

Clutch eccentrics, knob and lever
4. Remove the 2 clutch rollers (5) from the clutch eccentrics. Note: the clutch rollers are identical.
5. Remove the clutch lever:
   • unscrew and remove the clutch lever screw (6)
   • pull the clutch lever (7) off the back cover
6. Remove the clutch lever eccentric (8).
7. Remove the clutch ratchet knob:
   • unscrew and remove the ratchet knob screw (6)
   • pull the ratchet knob (9) off the back cover
8. Remove the clutch knob eccentric (8). Note: the clutch lever eccentric and clutch knob eccentric are identical.

Bearing cage and drive ring
9. Remove the 3 parts of the bearing cage (10):
   • insert one end of the allen key into the joint between 2 parts of bearing cage (10),
     then lever one part of the cage up so you can pull it out
10. Push all of the ball bearings together. The drive ring (11) will then be free to move.
11. Hold the drive unit horizontal, then lift off the drive ring (11).
12. Remove the 21 ball bearings (12), taking care to retain them for reassembly (e.g. in the inside of upturned front cover).
13. Lift off the machined pulley (13).

**Motor and gearbox**
14. Unscrew the plastic collar nut (14) by turning it anti-clockwise, then remove the rubber cap (15).
15. Unscrew the motor tube (16) by hand (turning it anti-clockwise) and then remove it.
16. Lift off the motor assembly, consisting of: motor sleeve (17), motor (18), motor clamp (19), O-ring (20), motor loom (21) and gasket (22).
17. Remove the gearbox (23) by pushing it out from the rear of the back cover (24).

### 3.3. Reassembly

**CAUTION:**
Do NOT use mineral-based solvents (e.g. WD40) to lubricate or clean the wheel drive as they will damage the material. The wheel drive is designed to run without lubrication.

**Gearbox**
1. Fit the gearbox (23) by inserting it from the inside of the back cover (24). Ensure that the locating slots on the gearbox are aligned with the lugs in the back cover.
2. Place the machined pulley (13) onto the gearbox shaft, with the recessed face on top.

**Clutch eccentrics**
3. Fit the 2 clutch eccentrics (8) with their flanges downwards, so that they are clear of the foul pins on the back cover. Note: the 2 clutch eccentrics are identical.
4. Fit the 2 clutch rollers (5) over the clutch eccentrics. Note: the 2 clutch rollers are identical.

**Drive ring and bearing cage**
5. Place the drive ring (11) onto the back cover, with its lipped edge uppermost.
6. Place the 21 ball bearings (12) back into the ball groove.
7. Roughly distribute the ball bearings around the ball groove – this should secure the drive ring.
8. Fit the 3 parts of the bearing cage (10):
   - clip the first part of the bearing cage into the ball groove, capturing 7 ball bearings in the cage
   - repeat for the other 2 parts of the bearing cage
   - when you have fitted the 3 parts of the bearing cage, check that the drive ring is free to rotate
Drive belt and support plate

9. Fit the drive belt (4):
   • fit the belt around the drive ring
   • rotate the clutch eccentrics to make the maximum amount of space between the
     machined pulley and the clutch eccentrics
   • then fit the belt around the machined pulley

10. Fit the support plate (3):
    • fit the support plate over the clutch eccentrics and gearbox shaft, making sure the
        plate is pressed down fully
    • insert and tighten the 2 screws (2): torque to 12 lb.in (1.4 Nm)

Clutch lever and ratchet knob

11. Fit the clutch lever (7):
     • place the clutch lever onto the eccentric spindle (it should be positioned between the
         two pips on the rear of the back cover)
     • insert and tighten the clutch lever screw (6): torque to 12 lb.in (1.4 Nm)
     • check that the lever engages and disengages the clutch

12. Fit the clutch ratchet knob (9):
     • place the clutch ratchet knob over the eccentric spindle
     • insert and tighten the clutch ratchet knob screw (6): torque to 12 lb.in (1.4 Nm)
     • you will need to adjust the clutch after reassembling the wheel drive (Section 3.4)

Motor assembly

13. Fit the motor assembly:
     • carefully insert the gear at the end of the motor (18) into the hole on the gearbox (23),
        making sure the teeth engage properly
     • also make sure that the pin on the motor engages into one of the 2 holes on the top of
        the gearbox
     • check that the O-ring seal (20) is still sitting on the motor clamp

14. Fit the motor tube (16):
    • place it over the motor and hand-tighten it onto the back cover

15. Fit the rubber cap (15) and secure it with the plastic collar nut (14), making sure the lip on
    the collar nut is uppermost.

Front cover

16. Fit the font cover (1):
    • line up the arrow on the front cover with the arrow on the drive ring, then press the
      cover into place
3.4. Adjusting the clutch

You need to adjust the clutch if you have removed the clutch eccentrics, replaced the ratchet knob, or replaced the drive belt. When the clutch is correctly adjusted:

- the drive ring can rotate freely when the clutch is disengaged
- the drive belt does not slip when the clutch is engaged and the motor is driving

To adjust the clutch, make sure the clutch is disengaged. Then:

1. Use a 3 mm allen key to loosen the clutch knob screw about 2 turns anti-clockwise.
2. Turn the clutch knob either 4 clicks clockwise to tighten the clutch, or 4 clicks anti-clockwise to loosen the clutch.
3. Use the allen key to re-tighten the clutch knob screw.
4. Check that the wheel still moves freely with the clutch off.

Note: If the wheel does not move freely, reduce the clutch tension by turning the clutch knob 2 clicks anti-clockwise and check again

5. Check the drive’s operation with the clutch engaged.

This procedure is usually sufficient to correct a slipping or dragging drive belt. In some cases, however, you may need to repeat the steps to adjust the clutch further.

3.5. Cleaning the wheel drive

CAUTION:
Do NOT use mineral-based solvents (e.g. WD40) to lubricate or clean the wheel drive as they will damage the material. The wheel drive is designed to run without lubrication.

- To clean the wheel drive front/rear cover: use a mild detergent if necessary, then flush thoroughly with fresh water.
- To clean inside the wheel drive: if there is a build-up of salt on the wheel drive bearings and drive belt, thoroughly flush the wheel drive interior with fresh water.
3.6. Fitting spares and accessories

**Clutch lever A18077**

To replace the clutch lever:
- follow step 5 of ‘Disassembly’ to remove the lever
- follow step 11 of ‘Reassembly’ to fit the new lever

**Clutch ratchet knob A18078**

To replace the clutch ratchet knob:
- follow step 7 of ‘Disassembly’ to remove the knob
- follow step 12 of ‘Reassembly’ to fit the new knob
- adjust the clutch (as described above)

**Support plate A18079**

To replace the support plate:
- follow steps 1-2 of ‘Disassembly’ to remove the support plate
- follow step 10 of ‘Reassembly’ to fit the new support plate
- fit the front cover
Chapter 3: Disassembly and Reassembly

Clutch kit A18084

To replace either of the clutch eccentrics:
- follow steps 1-8 of ‘Disassembly’ to remove the eccentric:
  - note: you do not need to remove the drive belt
- follow steps 3-4 of ‘Reassembly’ to fit the new eccentric and then follow steps 9-12 of ‘Reassembly’ to reassemble the drive unit
- adjust the clutch (as described above)

Drive belt kit A18083

To replace the drive belt:
- follow steps 1-3 of ‘Disassembly’ to remove the old drive belt
- follow steps 9-10 of ‘Reassembly’ to fit the replacement drive belt and then the support plate
- fit the front cover
- adjust the clutch (as described above)
Drive ring A18076 and Bearing kit A18085

To replace the drive ring and/or ball bearings and/or bearing cage:
- follow steps 1-12 of ‘Disassembly’ to remove the ball bearings, bearing cage and drive ring
- follow steps 5-16 of ‘Reassembly’ to fit the new drive ring and/or bearing cage and/or ball bearings, and reassemble the wheel drive
- adjust the clutch (as described above)

Machined pulley A18087

To replace the machined pulley:
- follow steps 1-13 of ‘Disassembly’ to remove the machined pulley
- follow steps 2-16 of ‘Reassembly’ to fit the new machined pulley and reassemble the wheel drive
- adjust the clutch (as described above)
Chapter 3: Disassembly and Reassembly

**Gearbox A18088**

To replace the gearbox:
- follow all of the ‘Disassembly’ steps to remove the gearbox
- follow all of the ‘Reassembly’ steps to fit the new gearbox and reassemble the wheel drive
- adjust the clutch (as described above)

**Motor A18086**

To replace the motor:
- follow steps 14-16 of ‘Disassembly’ to remove the motor assembly
- lift up the motor clamp so you can de-solder the motor loom wires from the contacts on the motor
- solder the motor loom wires to the new motor
- follow steps 13-15 of ‘Reassembly’ to fit the new motor assembly

**Motor loom and seal kit A18092**

To replace the motor loom:
- follow steps 14-16 of ‘Disassembly’ to remove the motor assembly
- lift up the motor clamp so you can de-solder the motor loom wires from the contacts on the motor
• solder the new loom wires to the motor terminals
• follow steps 13-15 of ‘Reassembly’ to fit the motor assembly

**Front cover A18074**

To replace front cover:
• pull off the old front cover
• drill the relevant spoke clamp holes in the new front cover
• fit the front cover back onto the drive unit

For more details, refer to the instructions supplied with the cover.

**Rear cover A18075**

To replace the rear cover:
• follow all of the disassembly steps
• follow all of the reassembly steps
Wheel drive unit A18081

Torque restraint A18080

Single spoke clamp A18089

Fit according to instructions supplied with the torque restraint.

Fit according to instructions in ST4000+ Wheel and Tiller Autopilots Owner’s Handbook.