

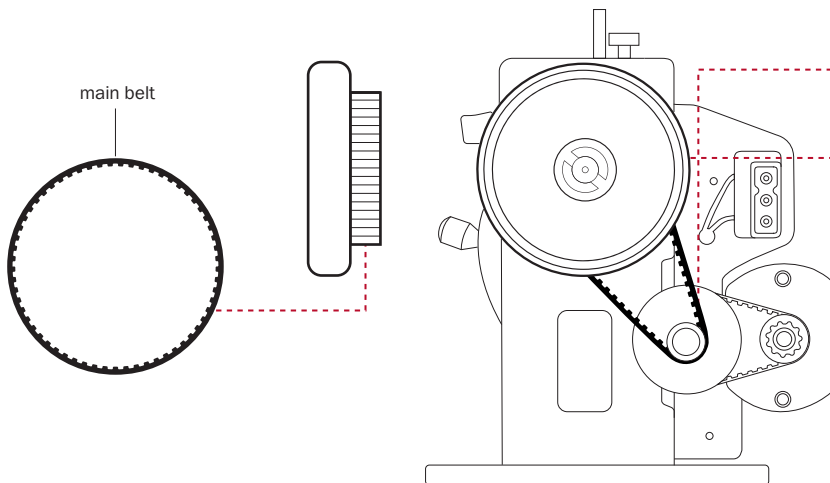
STEPS

1 Unscrew & remove the stop motion stop screw with screw driver.

2 By hand, unscrew & remove the stop motion screw.

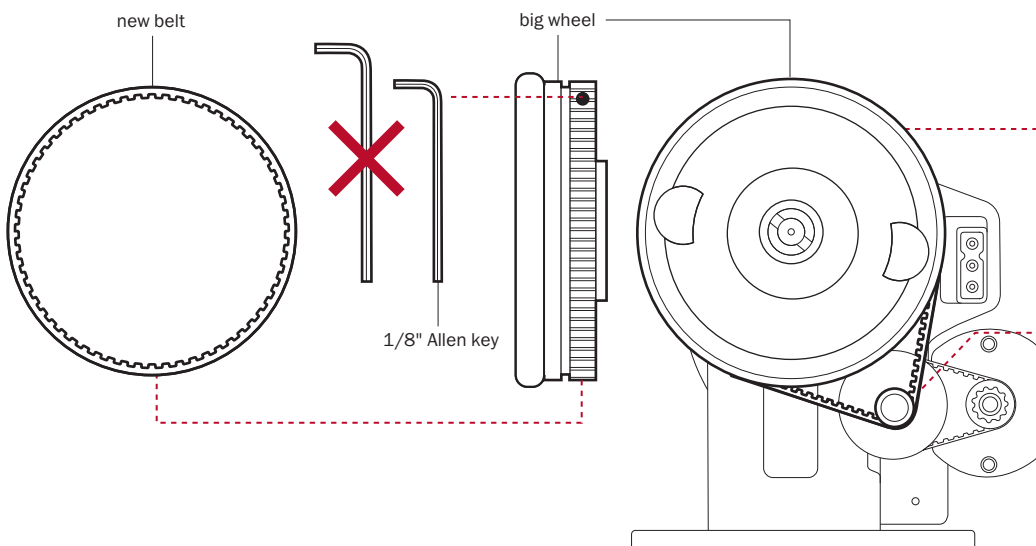
3 Remove clamp washer from under the stop motion screw.

4 Remove the drive belt cover held by two screws.



5 Remove longer main belt. Turn hand wheel to assist removal.

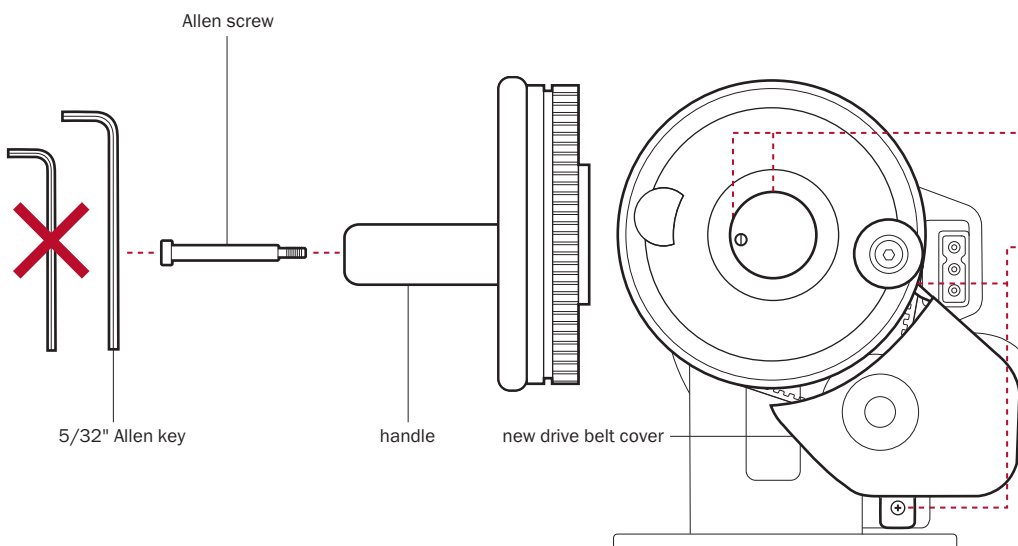
6 Remove the hand wheel. Wheel slides off.



7 Install the BIG WHEEL on the end of the shaft making sure that the teeth on the wheel are facing the sowing head.

8 Tighten the BIG WHEEL on the 1/8" Allen key provided.

9 Install the new mail drive belt. Slip the drive belt over the BIG WHEEL first and then slip the belt over the small idle pulley at the back. Turn the small pulley slowly clockwise to make sure that the belt is properly in place.



10 Put back in place the stop motion screw & clamp motion washer. Put back in place the stop motion clamp stop screw.

11 Install the new belt cover on by two screws.

12 For hand crank operation only, install the handle to the BIG WHEEL by tightening the Allen screw with the 5/32" Allen key provided.