



MARINE PRODUCTS

2015 LOFRANS CHAINWHEEL CHART

ROPE/CHAIN COMBINATION GYPSIES

Dorado

Imtra Item No.	Lofrans Item No.	Gypsy Stamping	Pockets	HT*	BBB	PC*
LWP8135-3/16	206b/206a	3/16 BBB	5		3/16"	
LWP8135-1/4	206c/206f	7 - 1/4HT BW	6	1/4"		

Project 500

Imtra Item No.	Lofrans Item No.	Gypsy Stamping	Pockets	HT*	BBB	PC*
LWP8135-1/4	206c/206f	7 - 1/4HT BW	6	1/4"		

Project 1000

Item No.	Lofrans Item No.	Gypsy Stamping	Pockets	HT*	BBB	PC*
LWP8147-5/16	916b	08101	6	5/16"	5/16"	

Project 1500

Item No.	Lofrans Item No.	Gypsy Stamping	Pockets	HT*	BBB	PC*
LWP8157-5/16	989a	08102	6	5/16"	5/16"	
LWP8157-3/8	989b	10103	5	3/8"		

Each Lofrans rope/chain gypsy accepts certain ropes sizes. These rope sizes relate to the corresponding chain size of the gypsy (detailed below).

- Gypsies for 1/4" chain accepts 1/2" 3-Strand Rope
- Gypsies for 5/16" chain accepts 9/16" or 5/8" 3-Strand Rope
- Gypsies for 3/8" chain accepts 9/16", 5/8" or 3/4" 3-Strand Rope

CHAIN ONLY GYPSIES

Royal, Tigres, Cayman, Kobra

Item No.	Lofrans Item No.	Gypsy Stamping	Pockets	HT*	BBB	PC*
LWP814-1/4HT **	276b	1/4HT - 7	9	1/4"		
LWP814-5/16PC	276f	3/8 DIN 766	6			5/16"
LWP814-5/16HT	276d	5/16 HT	7	5/16"		
LWP814-5/16BBB **	276c	8 - 8 DIN 766 - 5/16	7		5/16"	
LWP814-3/8BBB	276g	3/8 ACCO-CAMPBELL-BBB	7		3/8"	
LWP814-M10	276e	Ø 10 - 3/8HT / P30	6	10mm		
LWP814-3/8PC	276h	3/8HT 3/8PC	6	3/8"		3/8"

Note: Gypsies marked with double asterisks (**) require special outer clutch cone (LWPC002A).

Falkon, Titan, Project 2000 (see nylon sleeves below)

Item No.	Lofrans Item No.	Gypsy Stamping	Pockets	HT*	BBB	PC*
LWP815-5/16HT	367l	3/8	7	5/16"		
LWP815-5/16BBB	367a	Ø 8	8		5/16"	
LWP815-M10	367b	Ø 10 P30 3/8HT	7	3/8"		5/16", 3/8"
LWP815-3/8BBB	367c	3/8BBB Ø 10mm DIN766	7		3/8"	
LWP815-7/16HT	367d	Ø 12 - 13 DIN 766 1/2"	6	7/16"		
LWP815-1/2BBB	367f	Ø 1/2BBB	6		1/2"	
LWP815-1/2HT	367e	Ø 1/2HT	5	1/2"		

* HT and PC chainwheels fit only ISO specification chain

Nylon Inner Gypsy Sleeves (required with 367 series gypsies)

Item No.	Lofrans Item No.	Cross Reference Gypsy
LWPBB042	437a	367a, 367l
LWPBB042/55	437c	367b, 367c, 367d, 367e, 367f

Important Note:

The above chainwheels are designed to fit short link chain only; BBB, ISO spec, etc. to maximize the number of pockets and gripping. Chain is manufactured by many sources. It is critical to match the chain to the chainwheel, therefore please be careful when sizing. Imtra only offers short link chain, BBB and ISO Spec. Do not use NACM spec chain as these have longer links and will not work in a windlass. Non-ISO chain sizes like NACM spec or miss-matching the chain and gypsy may allow the chain to skip in or jump from the gypsy pockets.

Older Models:

If you have an older Lofrans model, we are likely to have replacement wheels available. Please contact Imtra by phone (508-995-7000) or by email (info@imtra.com) for assistance sourcing the right wheel for your windlass.